

DRAFT



Advisory Circular

Subject: Introduction to
Safety Management Systems for
Maintenance Organizations

Date: May 16, 2007
Initiated by: AFS-XXX

AC No: 145-XXX

1. PURPOSE.

a. This advisory circular (AC)—

(1) Introduces the concept of a safety management system (SMS) to aviation maintenance organizations (for example, repair stations certificated under Part 145 of Title 14, Code of Federal Regulations (14 CFR), and noncertificated entities performing aircraft maintenance, such as fixed base operators (FBO) offering maintenance services but not holding a Part 145 certificate).¹

(2) Provides guidance for SMS development by aviation maintenance organizations.

b. This AC is not mandatory and does not constitute a regulation. Development and implementation of an SMS is voluntary. While the Federal Aviation Administration (FAA) encourages each aviation maintenance organization to develop and implement an SMS, these systems in no way substitute for regulatory compliance of other certificate requirements, where applicable.

2. APPLICABILITY. This AC applies to both certificated and noncertificated aviation maintenance organizations that desire to develop and implement an SMS. An SMS is not currently required for U.S. certificate holders. However, the FAA views the requirements in appendix 1 to this AC to be a minimum standard for an SMS developed by an aviation maintenance organization.

¹ This AC does not apply to maintenance operations conducted by an air carrier under authority of a certificate issued under 14 CFR Part 121 or 135. Air carriers performing maintenance under an air carrier certificate should consult AC 120-92, Introduction to Safety Management Systems for Air Operators. If, however, an air carrier holds a Repair Station certificate issued under Part 145 in addition to its air carrier certificate, this AC applies to maintenance conducted under authority of the carrier's Part 145 certificate.

3. AVIATION SAFETY ANALYSIS PROGRAMS. The following ACs may be of value to users of this AC if they desire to integrate any of the following programs with an SMS:

- a. AC 145-5, Repair Station Internal Evaluation Programs.
- b. AC 120-66, Aviation Safety Analysis Programs (ASAP).

4. BACKGROUND. The modern aviation system is characterized by increasingly diverse and complex networks of business and governmental organizations. The rapidly changing aviation operational environment requires these organizations to adapt continuously to maintain their viability and relevance. The aviation system is also becoming increasingly global. Few business entities' markets, supplier networks, and maintenance centers are confined entirely within the boundaries of a single country. These characteristics of complexity, diversity, and change add to the importance of sound management of functions that are essential to safe operations. While safety efforts in the aviation system have been highly successful to date, the rapid increase in the volume and variety of aviation operations push the limitations of current safety strategies and practices. Along with this trend is the problem of decreasing resources to be applied by both business and government organizations. These processes have forced a fresh look at the aviation maintenance industry's safety strategies of the future. The best approach to problems of increased aviation activity and decreased resources is to bring safety efforts into the normal management framework of aviation maintenance operations. Just as businesses and government organizations must manage these factors effectively to accomplish their missions or to maintain business viability, they must likewise provide sound management of safety. This innovation in aviation system safety is best termed "Safety Management Systems," a term indicating that safety efforts are most effective when made part of business and government management of operations and oversight.

a. Safety Benefits of an SMS. An SMS is essentially a quality management approach to controlling risk. It also provides the organizational framework to support a sound safety culture. For general aviation operators, an SMS can form the core of the company's safety efforts. For certificated operators such as airlines, aviation maintenance organizations, and aviation training organizations, the SMS can also serve as an efficient means of interfacing with FAA certificate oversight offices. The SMS provides the company's management with a detailed roadmap for monitoring safety-related processes.

b. Business Benefits of an SMS. Development and implementation of an SMS can give the aviation maintenance organization's management a structured set of tools to meet its legal responsibilities but they can also provide significant business benefits. The SMS incorporates internal evaluation and quality assurance concepts that can result in more structured management and continuous improvement of operational processes. The SMS outlined in this AC is designed to allow integration of safety efforts into the maintenance organization's business model and to integrate other systems such as quality, occupational safety, and environmental control systems that organizations might already have in place or might be considering. Operators in other countries and in other industries who have integrated SMSs into their business models report that the added emphasis on process management and continuous improvement benefits them financially as well.

5. SMS PRINCIPLES.

a. Safety Management. Modern management and safety oversight practices are moving increasingly toward a systems approach that concentrates more on control of processes rather than efforts targeted toward extensive inspection and remedial actions on end products. One way of breaking down SMS concepts is to discuss briefly the three words that make it up: safety, management, and systems. Then we'll touch on another essential aspect of safety management; safety culture.

(1) Safety: Requirements Based on Risk Management. The objective of an SMS is to provide a structured management system to control risk in operations. Effective safety management must be based on characteristics of an operator's processes that affect safety. Safety is defined in dictionaries in terms of absence of potential harm, an obviously impractical goal. However, risk, being described in terms of severity of consequences (how much harm) and likelihood (how likely harm is to occur) is a more tangible object of management. We can identify and analyze the factors that make us more or less likely to be involved in accidents or incidents as well as the relative severity of the outcomes. From here, we can use this knowledge to set system requirements and take steps to insure that they are met. Effective safety management is, therefore, risk management.

(2) Management: Safety Assurance Using Quality Management Techniques. In a recent set of working papers and guidance documents,² the International Civil Aviation Organization (ICAO) emphasized that safety is a managerial process, shared by both the state (government regulators such as the FAA) and those who conduct aviation operations or produce products or services that support those operations. This is compatible with the goals set forth for the FAA and industry in the Federal Aviation Act of 1958. The safety management process described in this AC starts with design and implementation of organizational processes and procedures to control risk in aviation maintenance operations. Once these controls are in place, quality management techniques can be used to provide a structured process for ensuring that they achieve their intended objectives and, where they fall short, to improve them. Safety management can, therefore, be thought of as quality management³ of safety related processes.

(3) Systems: Focusing on a Systems Approach. Systems can be described in terms of integrated networks of people and other resources performing activities that accomplish some mission or goal in a prescribed environment. Management of the system's activities involves planning, organizing, directing, and controlling these assets toward the organization's goals. Several important characteristics of systems and their underlying process are known as "process attributes" or "safety attributes."⁴ when they are applied to safety related operational and support processes. As in the previous discussion of quality, these

² ICAO Document 9734, Draft Safety Oversight Manual; ICAO Document 9859, Safety Management Manual, March 2006; and ICAO Working Paper from the ICAO Air Navigation Commission, Approval of Draft Report to Counsel on Amendment 30 to Annex 6, part 1.

³ Quality management normally focuses on the production related processes of a system. A safety management system applies quality management concepts to human organizational aspects of production and support processes to achieve safety goals.

⁴ The six system characteristics, responsibility, authority, procedures, controls, process measures, and interfaces, are called "safety attributes" in the FAA's Air Transportation Oversight System (ATOS).

process attributes must have safety requirements built in to their design if they are to result in desired safety outcomes. The attributes include:

- (a) Responsibility and authority for accomplishment of required activities,
- (b) Procedures to provide clear instructions for the members of the organization to follow,
- (c) Controls which provide organizational and supervisory controls on the activities involved in processes to ensure they produce the correct outputs, and
- (d) Measures of both the processes and their products.
- (e) An important aspect of systems management also is recognizing the important interrelationships or interfaces between individuals and organizations within the company as well as with contractors, vendors, customers, and other organizations with which the company does business.

b. Safety Culture: The Essential Human Component of Organizations. “An organization’s culture consists of its values, beliefs, legends, rituals, mission goals, performance measures, and sense of responsibility to its employees, customers, and the community.⁵” The principles discussed above that make up the SMS functions will not achieve their goals unless the people that make up the organization function together in a manner that promotes safe operations. The organizational aspect that is related to safety is frequently called the “safety culture.” The safety culture consists of psychological (how people think), behavioral (how people act), and organizational elements. The organizational elements are the things that are most under management control, the other two elements being outcomes of those efforts. For this reason, the SMS standard that is contained in appendix 1 to this AC includes requirements for policies that will provide the framework for the SMS and requirements for organizational functions such as an effective employee safety reporting system and clear lines of communications both up and down the organizational chain regarding safety matters.

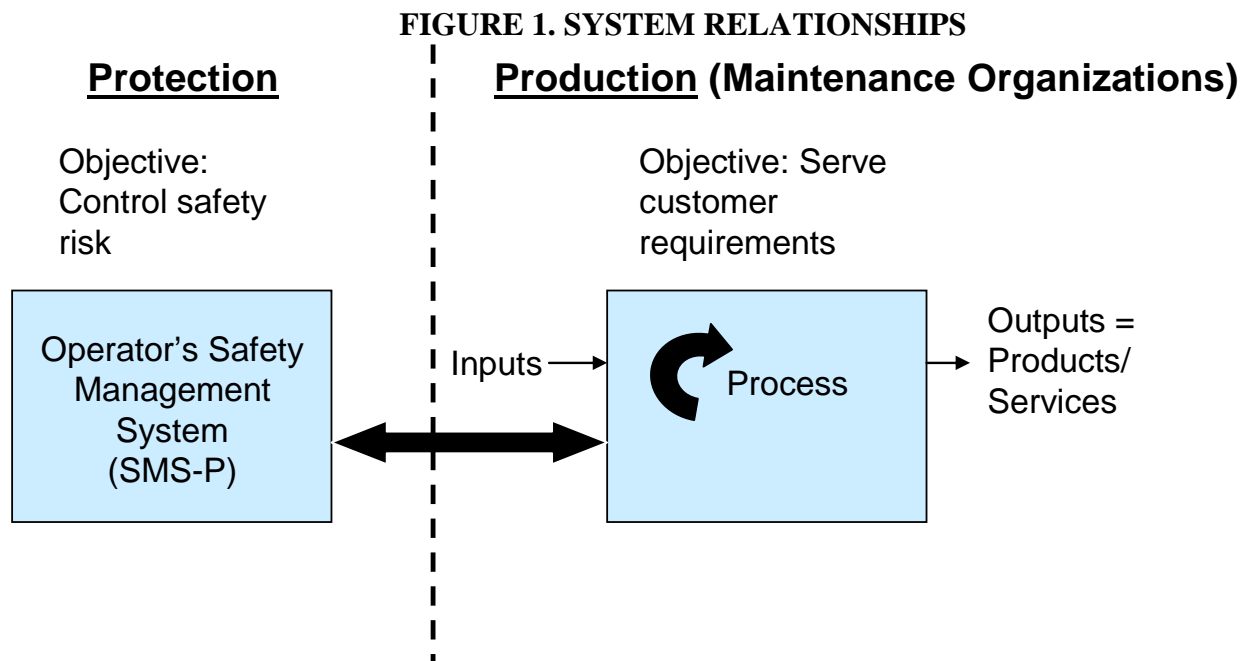
6. SYSTEM FUNCTIONS AND RELATIONSHIPS.

a. System Goals: Production and Protection. The global aviation system is really a “system of systems.” Figure 1 depicts the relationship between the systems that are related to safety. The Figure depicts the relationships between the technical and management functions in the company that are related to providing customers with products or services and the functions that are related to controlling risk that is often a byproduct of the operations. The dichotomy between “production” and “protection” in the Figure, therefore, refers to the functions and requirements that are attendant to producing products or services (e.g. maintenance, preventative maintenance, rebuilding, and alteration) and those that are involved in ensuring safety. As pointed out by Dr. James Reason, a prominent organizational safety researcher,

⁵ Manuele, Fred A. *On the Practice of Safety*. John Wiley & Sons, 2003, Hoboken, NJ.

these functions must be kept in harmony if the organization is to remain financially viable while controlling safety risk.⁶

NOTE: The depiction in Figure 1 refers to functional roles and not organizational structures. It is not meant to suggest that safety management is the sole responsibility of a “safety department” or “safety manager.” In fact, the SMS standard stresses the role of those who manage the productive “line operational” processes in safety management.



(1) Production in Aviation Systems: Conducting Operations. The production system that produces the product or service that is the mission of the aviation service provider's organization. For aviation maintenance organizations, these services usually involve provision of maintenance, alteration, rebuilding, and inspection services. One of the first tasks in effective risk management and safety assurance is for both the maintenance organization and an oversight organization to have a thorough understanding of the configuration and structure of this system and its processes. A significant number of hazards and risk factors exist from improper design of these processes or a poor fit between the system and its operational environment. In these cases, hazards to operational safety may be poorly understood and, therefore, inadequately controlled.

(2) Protection in Aviation Systems: Controlling Risk. Safety risk is a byproduct of activities related to production. The maintenance organization's customers and employees are, therefore, the potential direct victims of the consequences of failures in the safety system. It is a primary responsibility of the aviation maintenance organization to identify hazards and to control

⁶ Reason, Dr. James. *Managing the Risk of Organizational Accidents*. Ashgate Publishing Limited, 1997, Aldershot, United Kingdom.

risk in the processes it manages and its operational environment. The aviation maintenance organization is primarily responsible for safety management. The maintenance organization's SMS⁷ provides a formal management system for the organization's management to fulfill this obligation.

b. Safety Management Systems for Maintenance Organizations. As maintenance organizations develop SMSs, a natural interaction between the safety management efforts of the FAA and those of maintenance organizations also develops. This relationship can leverage the efforts of both parties to provide a more effective, efficient, and proactive approach to meeting safety requirements while at the same time increasing the flexibility of companies to tailor their safety management efforts to their individual business models. There are distinct roles, responsibilities, and relationships (the "three Rs") for both regulators (FAA) and maintenance organizations in the "system of systems" that is involved in management of safety.

(1) Responsibilities of Certificated Entities.

(a) Responsibilities of certificated air carriers and the aviation maintenance organizations performing work for them. Operators who hold out to provide services in common carriage to the public have a special responsibility to provide their customers with safe, reliable transportation. Title 49 of the United States Code, subtitle VII, chapter 447, section 44702 states, in part, that "When issuing a certificate under this chapter, the Administrator shall consider the duty of an air carrier to provide service with the highest possible degree of safety in the public interest and differences between air transportation and other air commerce...." This section of the public law makes management of safety a specific legal responsibility for air carrier management teams and, as such, is a fundamental principle of the FAA oversight doctrine. Work performed by maintenance organizations for air carriers must meet the air carrier safety standard. Additionally, even when maintenance organizations provide services for customers other than air carriers, the FAA expects them to make safety a top priority and holds their managements accountable for doing so.

(b) Responsibilities of certificated repair stations and the performance of work. Title 49 U.S.C., subtitle VII, chapter 447, section 44707 empowers the Administrator to issue and rate air agency certificates after having determined the adequacy and suitability of a repair station's equipment, facilities, materials, repair methods, and competency of individuals doing the work. Upon issuance of the air agency certificate, the Administrator considers the repair station duty-bound to maintain a high degree of safety for articles maintained by the repair station. In the interest of safety, the Administrator established minimum standards the certificated repair station follows while performing maintenance for air carriers and other customers. Certificated repair stations are required to establish and maintain an acceptable quality system that ensures the airworthiness of articles maintained by the repair station. This makes safety management paramount when the repair station performs maintenance for their customers.

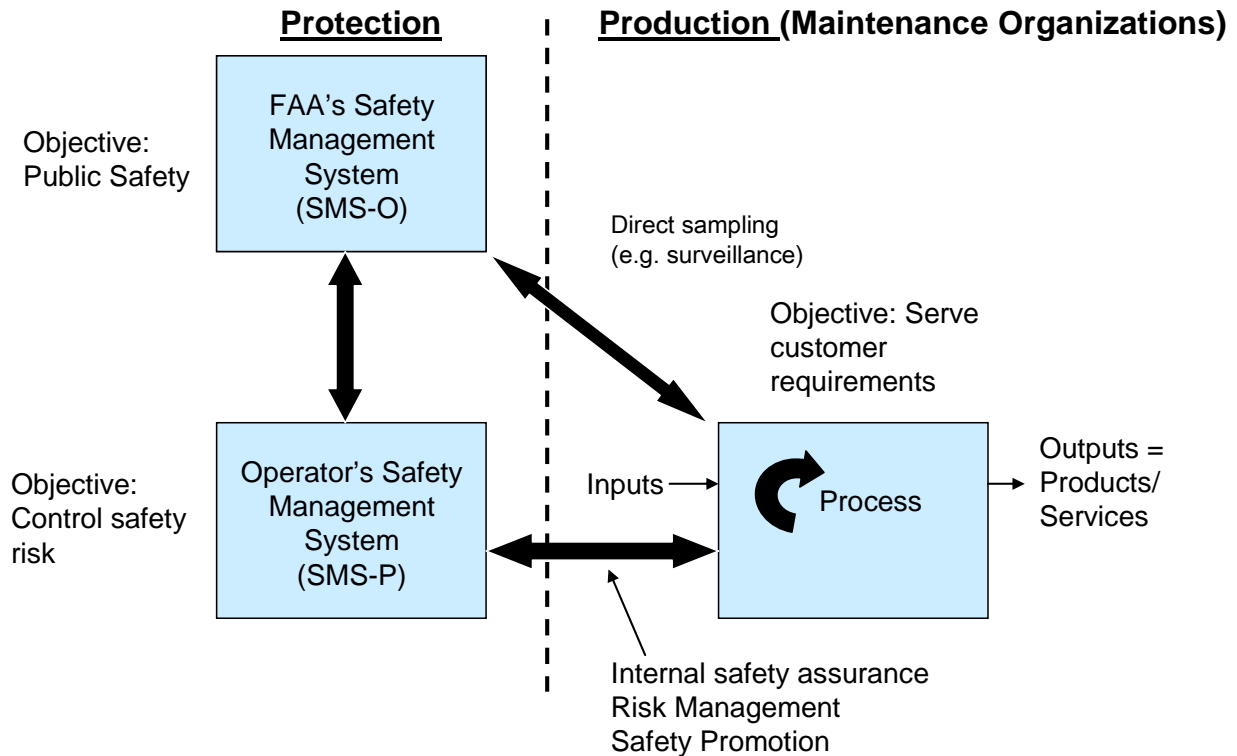
⁷ Safety management systems of maintenance organizations and other service providers are denoted as SMS-P, to indicate that they apply to a producer or provider of services. This differentiates them from the FAA's oversight SMS, which is denoted SMS-O. (See Section 6.b.3, on page 6 of this AC.)

(2) Oversight Responsibilities of the FAA. United States Code Title 49 Subtitle VII Chapter 447 also prescribes roles and responsibilities of the FAA. The FAA is tasked with developing and implementing regulations and standards of other safety oversight activities that ensure operators apply those regulations and standards to the design and continuing operational safety of their organizations. These regulations and standards and the processes that apply them to certificate holders should be thought of as important safety risk controls, rather than just bureaucratic requirements.

(3) Oversight Systems. The other system on the “protection” side of the model in Figure 2 is the SMS-O, the system that is used by the regulator to provide oversight of the aviation maintenance organization’s operations. Traditional oversight of aviation maintenance organizations consists of activities such as certification, surveillance, investigation, and enforcement of regulations. In introducing SMS, the FAA is transitioning the traditional oversight process from a quality control approach with principal emphasis on surveillance of compliance with technical standards to a systems approach that stresses the systemic nature of aviation businesses and the larger system as a whole. While traditional oversight functions will continue to exist in future safety oversight systems, the primary means of safety oversight will shift more toward system safety methods and an emphasis on operator safety management. Moreover, the ability of the government to provide the resources that would be required to manage safety through intensive direct intervention in aviation service provider’s activities is questionable at best.

(4) Relationships between Aviation Maintenance Organization’s SMS and Oversight. Figure 2 depicts the functional relationships between the productive processes in aviation maintenance organizations, their safety management functions, and the functions of FAA oversight activities. On the “protection” side of the model depicted in Figure 2, two management systems exist: the maintenance organization’s SMS (noted as SMS-P) and that of the oversight organization or regulator (noted as SMS-O).

**FIGURE 2. SYSTEM RELATIONSHIPS.
CERTIFICATED MAINTENANCE ORGANIZATIONS**



(5) Voluntary Programs and the SMS. The FAA is seeking to increase the use of voluntary programs in the process of safety management, particularly use of the Aviation Safety Action Program (ASAP) and internal evaluation programs (IEP). Both of these programs have strong relationships to the functions of safety assurance and safety promotion in an SMS. Aviation maintenance organizations are encouraged to consider integrating these programs into a comprehensive approach to safety management.

c. Future Developments in Safety Management. A well-developed SMS and a strong relationship with the oversight system provide an excellent place from which to develop an integrated program between regulatory programs, voluntary programs, and the operator's own systems. The FAA Flight Standards Service is developing procedures to provide more effective interfaces in this process and to make both voluntary and regulatory programs more standardized and interoperable. These processes include improved, joint-use auditing tools and processes, procedures for information sharing and protection, and voluntary disclosure procedures. In the interim, certificated organizations should work closely with their certificate-holding district office (CHDO) to build an SMS that will interface smoothly with regulatory oversight programs. For example, an SMS that incorporates a maintenance organization's IEP and an ASAP would allow it to derive the benefits of these programs with a minimum of duplication

7. THE SMS STANDARD: INTRODUCTION.

a. The Need for Safety Management Standards.

(1) Standardization. The FAA Associate Administrator for Aviation Safety (AVS) is interested in developing an integrated SMS in which business and governmental roles and relationships are well defined, requirements are based upon sound systems engineering and system safety principles, and both regulators and regulated industries participate in a unified safety effort. The SMS standard in appendix 1 to this AC provides functional requirements for an aviation safety SMS. It is similar in scope to internationally recognized standards for quality management, environmental protection, and occupational safety and health management.

(2) International Harmonization. ICAO, in a recent set of working papers, manuals, and proposals⁸ for changes to key annexes to the ICAO Conventions, is revamping its standards and recommended practices to reflect a systems approach to safety management. This coincides with the FAA's move toward a systems approach for oversight over the past several years. Because of the many diverse relationships between organizations and the above stated global nature of the aviation system, it is critical that the functions of an SMS be standardized to the point that there is a common recognition of the meaning of SMS among all concerned, both domestically and internationally.

(3) Alignment with International Organization for Standardization (ISO) Standards. The SMS standard is written at the approximate scope and scale of the international standards for quality management (QMS) and management of environmental protection (EMS), ISO 9000-2000 and ISO 14001, respectively. The FAA also reviewed the British Standards Institute's standard for occupational health and safety management systems (OHSMS), which is based on ISO 14001. The clause structure of the SMS standard initially was developed to parallel ISO 14001, with the clauses then being arranged around the four building blocks discussed below under "The Four Pillars of Safety Management."

(4) Alignment with Other Industry Standards. The SMS standard was developed after an extensive review of documented SMS systems used by other countries around the world.⁹ This review included literature reviews of regulations, policy documents, and advisory material, as well as interviews with both government and industry personnel who promulgated and used the systems. Existing management system standards from the International Organization for Standardization (ISO) and the American National Standards Institute (ANSI) were reviewed cross-mapped.¹⁰ The review also included consideration of third-party systems developed by user organizations such as the International Air Transport Association (IATA), the Medallion Foundation, and the International Business Aviation Council (IBAC)¹¹.

⁸ Ibid. See footnote 1.

⁹ The review included review of documents and interviews of government and industry personnel from Australia, Canada, New Zealand, and the United Kingdom.

¹⁰ A matrix showing the functional correlation between the SMS standard in Appendix 1 of this AC and existing standards for quality management, environmental control, and occupational safety and health management is included as Appendix 2.

¹¹ This preliminary literature review was conducted to compare content of the various programs and documents and did not assess any of the reviewed programs for completeness or assurance of regulatory compliance.

(5) Auditability. The SMS standard is designed to provide definitive functional requirements in a manner that can be audited by the organization's own personnel, regulators, or other third-party consultants. The language in the standard is, therefore, written in a requirements-oriented tone. To the maximum extent possible, each indexed statement defines a single requirement so that it can easily be used in audits of the system.

(6) Integration with Other Management Systems. While the SMS standard's stated scope is on product and service safety, the FAA recognizes that managers in real-world organizations may often, if not usually, be required to manage not only this aspect of safety, but also occupational safety and environmental protection, as well. Managers of these organizations typically are required to fit their activities into the framework of the organization's mission or commercial objectives and may operate under an integrated management system. The SMS standard therefore can be mapped to other existing standards covering these areas so that organizations may develop integrated management systems. Appendix 2 provides a cross-reference between the SMS standard presented in appendix 1 and several other commonly used management standards.

b. Structure and Organization.

(1) Functional Orientation. The SMS Standard is written as a functional requirements document. It stresses "what" the organization must do rather than "how" it will be accomplished. The FAA feels that each of the functions detailed in the standard are essential for a comprehensive SMS. At the same time, the standard needs to be applicable to a wide variety of types and sizes of maintenance organizations. Therefore, it is designed to allow maintenance organizations to integrate safety management practices into their unique business models. Maintenance organizations are not expected to configure their systems in the format of the standard or to duplicate existing programs that accomplish the same function. This was a further reason for using a similar scope, scale, and language to the ISO standards, which also are designed for broad application. The standard document contained in appendix 1, therefore, attempts to strike a balance between flexibility of implementation and functional standardization of essential safety management processes.

(2) Four Pillars of Safety Management. The standard is organized around four basic building blocks of safety management. These four areas are essential for a safety-oriented management system, and derive from the SMS principles discussed earlier.

(a) Policy. All management systems must define policies, procedures, and organizational structures to accomplish their goals. Requirements for these elements are outlined in appendix 1, paragraph 4, which in turn provide the framework for SMS functional elements.

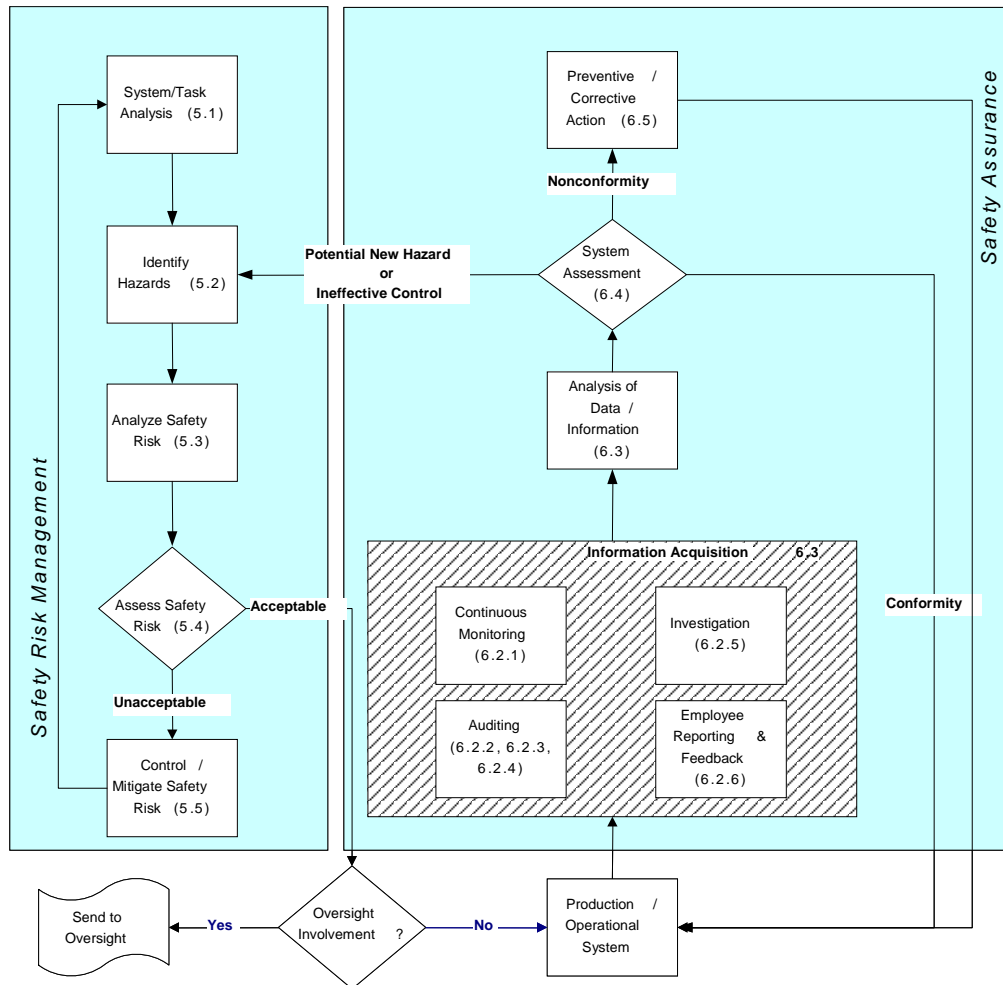
(b) Safety risk management. A formal system of hazard identification and safety risk management in appendix 1, paragraph 5, is essential in controlling risk to acceptable levels. The safety risk management component of the SMS is based on the system safety process model that is used in the system safety training course taught at the FAA Academy.

(c) **Safety assurance.** Once these controls are identified, the operator must ensure they are continuously practiced and continue to be effective in a changing environment. The safety assurance function in appendix 1, paragraph 6, provides for this using quality management concepts and processes.

(d) **Safety promotion.** Finally, the operator must promote safety as a core value with practices that support a sound safety culture. Appendix 1, paragraph 7, provides guidance for setting up these functions.

(3) Integration of Safety Risk Management and Safety Assurance. Figure 3 shows how the safety risk management and safety assurance processes are integrated in the SMS. The safety risk management process provides for initial identification of hazards and assessment of risk. Organizational risk controls are developed and, once they are determined to be capable of bringing the risk to an acceptable level, they are employed operationally. The safety assurance function takes over at this point to ensure that the risk controls are being practiced and they continue to achieve their intended objectives. This system also provides for assessment of the need for new controls because of changes in the operational environment.

FIGURE 3. SAFETY RISK MANAGEMENT AND SAFETY ASSURANCE PROCESSES¹²



8. THE SMS STANDARD.

a. General Organization of the SMS Standard. The first part of the SMS functional requirements (SMS Standard) included as appendix 1 to this AC follows the general organization of ISO 9000-2000 and ISO 14001. The first three clauses describe scope and applicability, references, and definitions. The following four clauses address each of the four pillars of SMS, as described previously in paragraph 7b(2).

¹² The numbers in the process blocks shown in Figure 3 refer to clause numbers in the SMS standard in appendix 1 to this AC.

b. Policy: Setting the Framework.

(1) Safety and Quality: Striking a Balance. As discussed above, the SMS standard uses quality management principles, but the requirements to be managed by the system are based on an objective assessment of safety risk, rather than customer satisfaction with products or other conventional commercial goals. However, management of process quality, with emphasis on those characteristics of those processes that affect safety, is an important aspect of safety management. The standard specifies that the maintenance organization should prescribe both quality and safety policies. The coverage of quality policies is limited in scope to quality in support of safety, although maintenance organizations are encouraged to integrate their management systems as much as feasible. However, safety objectives should receive primacy where conflicts are identified.

(2) Roles, Responsibilities, and Relationships: The “Three Rs” of Safety Management. Figures 1 and 2 show the relationship between the productive processes of the aviation maintenance organization as well as the joint protective processes of the regulator (FAA) in the form of an oversight system (SMS-O) and the maintenance provider’s SMS (SMS-P). As before, it is important to recognize that the two systems shown (Protection and Production) are functional rather than departmental or organizational depictions. One of the principal roles of the oversight system (SMS-O) is to promulgate risk controls in the form of regulations, standards, and policies. It follows that regulatory compliance, in a manner that accomplishes the regulations’ safety objectives, is also part of the aviation maintenance organization’s role in safety management.

(3) Importance of Executive Management Involvement. The standard specifies that top management is primarily responsible for safety management. Managements must plan, organize, direct, and control employees’ activities and allocate resources to make safety controls effective. A key factor in both quality and safety management is top management’s personal, material involvement in quality and safety activities. The standard also specifies that top management must further clearly delineate safety responsibilities throughout the organization. While it is true that top management must take overall responsibility for safe operations, it also is true that all members of the organization must know their responsibilities and be both empowered and involved with respect to safety. Top management should review the results of internal evaluations with an emphasis towards efficient corrective action that addresses the root cause of deficiencies.

(4) Procedures and Controls. Two key attributes of systems are procedures and controls. Policies must be translated into procedures in order for them to be applied and organizational controls must be in place to ensure that critical steps are accomplished as designed. Organizations must develop, document, and maintain procedures to carry out their safety policies and objectives. The standard also requires organizations to ensure that employees understand their roles. Moreover, supervisory controls must be used to monitor the accomplishment of the procedures.

c. Safety Risk Management: Setting Requirements for Safety Management. The safety risk management process is used to examine the operational functions of the company and their operational environment to identify hazards and to analyze associated risk. The safety risk management process follows the same sequence of steps as the system safety process model that is used in the FAA's System Safety training course at the FAA Academy. These are also the same general steps that are used in operational risk management programs within several of the military services.

(1) Systems and Task Analysis. Safety risk management begins with system design. This is true whether the system in question is a physical system, such as an aircraft, or an organizational system such as an operator, maintenance, or training establishment. These systems consist of the organizational structures, processes, and procedures, as well as the people, equipment, materials, and facilities used to accomplish the organization's mission. The system or task descriptions should completely explain the interactions among the hardware, software, people, and environment that make up the system in sufficient detail to identify hazards and perform risk analyses. While systems should be documented, no particular format or is required. System documentation would normally include the maintenance organization's manual system,¹³ checklists, organizational charts, and personnel position descriptions. A suggested breakdown of processes for aviation maintenance organizations includes:

- (a) Parts/Materials;
- (b) Resource Management (Tools & Equipment, Personnel, and Facilities);
- (c) Technical Data;
- (d) Maintenance and Inspection;
- (e) Quality Control;
- (f) Records Management;
- (g) Contract Maintenance;
- (h) Training.

NOTE: Long and excessively detailed system or task descriptions are not necessary as long as they are sufficiently detailed to perform hazard and risk analyses. While sophisticated process development tools and methods are available, simple brainstorming sessions with managers, supervisors, and other employees are often most effective.

¹³ While manuals are required only for certificated maintenance organizations, all maintenance organizations are encouraged to develop manuals as a means of documenting their policies and procedures.

(2) Hazard Identification. Hazards in the system and its operating environment must be identified, documented, and controlled. It also requires that the analysis process used to define hazards consider all components of the system, based on the system description described above. The key question to ask during analysis of the system and its operation is “what if?” As with system and task descriptions, judgment is required to determine the adequate level of detail. While identification of every conceivable hazard would be impractical, aviation maintenance organizations are expected to exercise due diligence in identifying significant and reasonably foreseeable hazards related to their operations.

(3) Risk Analysis and Assessment. The standard’s risk analysis and risk assessment clauses use a conventional breakdown of risk by its two components: likelihood of occurrence of an injurious mishap and severity of the mishap related to an identified hazard, should it occur. A common tool for risk decision-making and acceptance is a risk matrix similar to those in the U.S. Military Standard (MIL STD 882) and the ICAO Safety Management Manual¹⁴. Figure 4 shows an example of one such matrix. Maintenance organizations should develop a matrix that best represents their operational environment. Separate matrices with different risk acceptance criteria may also be developed for long-term versus short-term operations.

(4) Severity and Likelihood Criteria. The definitions and final construction of the matrix is left to the maintenance organization to design. The definitions of each level of severity and likelihood will be defined in terms that are realistic for the operational environment. This ensures each organization’s decision tools are relevant to their operations and operational environment, recognizing the extensive diversity in this area. An example of severity and likelihood definitions is shown in Table 1 below. Each organization’s specific definitions for severity and likelihood may be qualitative but quantitative measures are preferable, where possible.

¹⁴ Available at: <http://www.icao.int/fsix>

TABLE 1. SAMPLE SEVERITY AND LIKELIHOOD CRITERIA¹⁵

Severity of Consequences			Likelihood of Occurrence		
Severity Level	Definition	Value	Likelihood Level	Definition	Value
Catastrophic	Equipment destroyed, multiple deaths	5	Frequent	Likely to occur many times	5
Hazardous	Large reduction in safety margins, physical distress or a workload such that personnel cannot be relied upon to perform their tasks accurately or completely. Serious injury or death to a number of people. Major equipment damage.	4	Occasional	Likely to occur sometimes	4
Major	Significant reduction in safety margins, reduction in the ability of personnel to cope with adverse operating conditions as a result of an increase in workload, or as result of conditions impairing their efficiency. Serious incident. Injury to persons.	3	Remote	Unlikely, but possible to occur	3
Minor	Nuisance. Operating limitations. Use of emergency procedures. Minor incident.	2	Improbable	Very unlikely to occur	2
Negligible	Little consequence	1	Extremely Improbable	Almost inconceivable that the event will occur	1

¹⁵ Adapted from ICAO Safety Management Manual (SMM). ICAO Doc 9859. Available at: <http://www.icao.int/fsix>

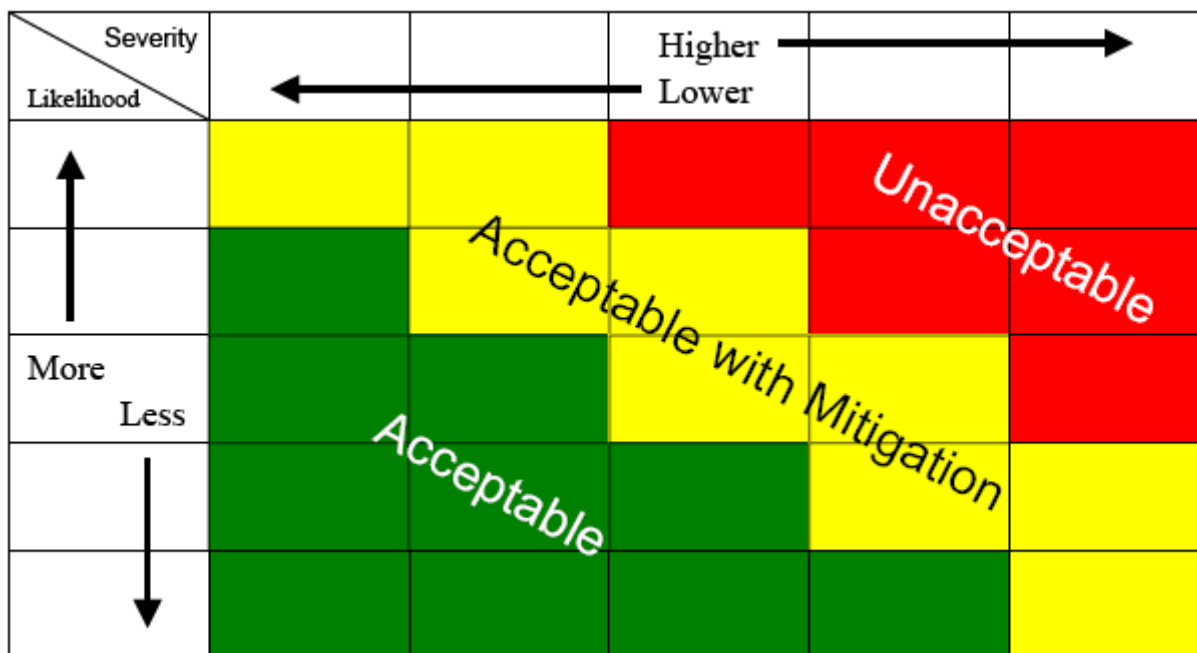
(5) Risk Acceptance. In the development of its risk assessment criteria, aviation maintenance organizations are expected to develop risk acceptance procedures, including acceptance criteria and designation of authority and responsibility for risk management decision making. The acceptability of risk can be evaluated using a risk matrix such as the one illustrated in Figure 4. The example matrix shows three areas of acceptability. Risk matrices may be color coded; unacceptable (red), acceptable (green), and acceptable with mitigation (yellow).

(a) Unacceptable (Red). Where combinations of severity and likelihood cause risk to fall into the red area, the risk would be assessed as unacceptable and further work would be required to design an intervention to eliminate that associated hazard or to control the factors that lead to higher risk likelihood or severity.

(b) Acceptable (Green). Where the assessed risk falls into the green area, it may be accepted without further action. The objective in risk management should always be to reduce risk to as low as practicable regardless of whether or not the assessment shows that it can be accepted as is. This is a fundamental principle of continuous improvement.

(c) Acceptable with Mitigation (Yellow). Where the risk assessment falls into the yellow area, the risk may be accepted under defined conditions of mitigation. An example of this situation would be the return of an aircraft to service after a search for a missing tool. Conducting a thorough search to ensure that the tool in question would not pose a threat to the safe operation of the aircraft would constitute a mitigating action that could make an otherwise unacceptable risk acceptable, as long as the defined procedure was implemented. These situations may also require continued special emphasis in the safety assurance function.

FIGURE 4. SAFETY RISK MATRIX



(6) Other Risk Assessment Tools for Risk Management. Other tools can also be used for maintenance risk assessment such as risk assessment tools available from the Flight Safety Foundation (http://www.flightsafety.org/technical_initiatives.html) or the Medallion Foundation (<http://www.medallionfoundation.org>).

(7) Causal Analysis. Risk analyses should concentrate not only on assigning levels of severity and likelihood but on determining why these particular levels were selected. This is often called “root cause analysis,” and is the first step in developing effective controls to reduce risk to lower levels. Several structured software systems are available to perform root cause analysis. However, in many cases, simple brainstorming sessions among the company’s mechanics, inspectors, repairmen, or other experienced subject matter experts is the most effective and affordable method of finding ways to reduce risk. This also has the advantage of involving employees who will ultimately be required to implement the controls developed.

(8) Controlling Risk. After hazards and risk are fully understood through the preceding steps, risk controls must be designed and implemented. These may be additional or changed procedures, new supervisory controls, addition of organizational, hardware, or software aids, changes to training, additional or modified equipment, changes to staffing arrangements, or any of a number of other system changes.

(9) Hierarchy of Controls. The process of selecting or designing controls should be approached in a structured manner. System safety technology and practice has provided a hierarchy or preferred order of control actions that range from most to least effective. Depending on the hazard under scrutiny and its complexity there may be more than one action or strategy that may be applied. Further, the controls may be applied at different times depending on the immediacy of the required action and the complexity of developing more effective controls. For example, it may be appropriate to post warnings while a more effective elimination of the hazard is developed. The hierarchy of controls is:

(a) Design the hazard out – modify the system (this includes hardware/software systems involving physical hazards as well as organizational systems).

(b) Physical guards or barriers – reduce exposure to the hazard or reduce the severity of consequences.

(c) Warnings, advisories, or signals of the hazard.

(d) Procedural changes to avoid the hazard or reduce likelihood or severity of associated risk.

(e) Training to avoid the hazard or reduce the likelihood of an associated risk.

(10) Residual and Substitute Risk. It is seldom possible to entirely eliminate risk, even when highly effective controls are used. After these controls are designed but before the system is placed back on line, an assessment must be made of whether the controls are likely to be effective and/or if they introduce new hazards to the system. The latter condition is referred to as “substitute risk,” a situation where “the cure is worse than the disease.” The loop seen in Figure 3 back to the top of the diagram depicts the use of the preceding systems analysis, hazard identification, risk analysis, and risk assessment processes to determine if the modified system is acceptable.

(11) System Operation. When the controls are acceptable, the system is placed into operation. The next process, safety assurance, uses auditing, analysis, and review systems that are familiar from similar quality management systems. These processes are used to monitor the risk controls to ensure they continue to be implemented as designed and continue to be effective in a changing operational environment.

d. Safety Assurance: Managing the Requirements. The safety assurance function applies the processes of quality assurance and internal evaluation to the process of making sure that risk controls, once designed, continue to conform to their requirements and that they continue to be effective in maintaining risk within acceptable levels. These assurance and evaluation functions also provide a basis for continuous improvement.

(1) Relationship between Safety Risk Management, Safety Assurance, and Internal Evaluation. Quality assurance processes concentrate on proving, through collection and analysis of objective evidence, that process requirements have been met. In an SMS, the system’s requirements are based on assessment of risk in the organization’s operation or in the products that it produces, as discussed above. Quality assurance techniques, including internal auditing and evaluation, can be used to determine if risk controls that are designed into the maintenance organization’s processes are being practiced and that they perform as designed. The process is, therefore, appropriately termed “safety assurance.” If a maintenance organization already has an IEP, it should be reviewed to ensure that it conforms to the SMS safety assurance standards.¹⁶

NOTE: the safety assurance function does not need to be extensive or complex to be effective. Smaller organizations may find available tools such as the Internal Evaluation Program Audit tools produced by the Medallion Foundation (<http://www.medallionfoundation.org>) to be a good foundation for their organization’s safety assurance processes.

(2) Role of Other Management Systems. As discussed above, safety assurance uses many of the same practices as those used in quality management systems (QMS). In an SMS however the requirements being managed relate to ensuring risk controls, once designed and put into place, perform in a way that continues to meet their safety objectives. While organizations may find it beneficial to integrate their management systems for these other areas, such as quality, employee health and safety, or environmental protection with the SMS, it is beyond the scope of the safety management standard to address these areas directly. Appendix 2 to this AC

¹⁶ The safety assurance functions in the SMS standard contained in Appendix 1 were derived almost directly from ISO 9000-2000, the international quality management standard and the IEP development guidance in AC 145-5.

contains a table of cross-references between ISO standards and other recognized standards for quality (ISO 9000:2000), environmental protection (ISO 14001), and employee health and safety management (BSI OHSAS 18001). These are provided for convenience for organizations that desire to develop integrated management systems or that may already have existing systems in one or more of these areas.

(3) Information for Decisionmaking. Information for safety assurance comes from a variety of sources, including formal program auditing and evaluation, investigations of safety-related events, and continuous process monitoring of day-to-day activities and inputs from employees through employee reporting systems. While each of these types of information sources exist to some degree in every organization, the standard formalizes requirements for each. Specifications for these and other related safety assurance processes are left at a functional level, allowing individual organizations to tailor them to the scope and scale appropriate for their size and type of organization.

(4) Internal Audits by Operating Departments. The primary responsibility for safety management rests with those who “own” the maintenance organization’s technical processes. It is here where hazards are most directly encountered, where deficiencies in processes contribute to risk, and where direct supervisory control and resource allocation can mitigate the risk to acceptable levels. The standard specifies a responsibility for internal auditing of the organization’s productive processes (the Production/Operation side of Figures 1 and 2). As with other requirements, the standard’s auditing requirements are left at a functional level, allowing for a broad range of complexity, commensurate with the complexity of the organization.

(a) Line Management Responsibilities. Departmental managers have the direct responsibility for quality control and for ensuring that the processes in their areas of responsibility function as designed. Moreover, departmental managers are the domain technical experts in any organization and thus the most knowledgeable about the technical processes involved. Managers should be given the responsibility for monitoring these processes and periodically assessing the status of risk controls through an internal auditing and evaluation program.

(b) Audit Programs and Tools. In order to promote system integration and a minimum of duplication, maintenance organizations may want to consider using available technical system audit tools such as those in the IATA Operational Safety Audit (IOSA). (<http://www.iata.org>) This can be particularly advantageous if the operator is already involved with using these programs.

(5) Internal Evaluation. This function involves evaluation of the technical processes of the maintenance organization as well as the SMS-specific functions. Audits conducted for the purpose of this requirement must be conducted by persons or organizations that are functionally independent of the technical process being evaluated. A specialist safety or quality assurance department or another sub-organization as directed by top management may accomplish it. The internal evaluation function also requires auditing and evaluation of the safety management functions, policymaking, safety risk management, safety assurance, and safety promotion. These audits provide the management officials designated responsibility for the SMS to inventory the processes of the SMS itself.

NOTE: In very small organizations, the top management may elect to conduct the internal evaluation function themselves, in conjunction with the management review function.

(6) Integration of Other Programs. The provisions of the SMS standard are not intended to duplicate the functions of Internal Evaluation Programs (IEP). In fact, the FAA encourages an integrated approach where these programs are part of a comprehensive SMS.

(7) External Audits. External audits of the SMS may be conducted by the regulator (FAA), customer organizations, or other third parties selected by the maintenance organization. These audits not only provide a strong interface with the oversight system (SMS-O) but also a secondary assurance system. Organizations may elect to have third-party audits of their SMS from organizations such as the IATA or other consultant organizations.

(8) Analysis and Assessment. Audits and other information-gathering activities are useful to management only if the information is distilled into a meaningful form and conclusions are drawn to form a bottom line. Recall that the primary purpose of the safety assurance process is to assess the continued effectiveness of risk controls put into place by the safety risk management process. Where significant deviations to existing controls are discovered, the standard requires a structured, documented process for preventive and corrective action to place the controls back on track.

(9) Corrective Action and Followup. The safety assurance process should include procedures that ensure that corrective actions are developed in response to findings of audits and evaluations and to verify their timely and effective implementation. Organizational responsibility for the development and implementation of corrective actions should reside with the individual departments cited in audit and evaluation findings. If new hazards are discovered, the safety risk management process should be employed to determine if new risk controls should be developed.

(10) Monitoring the Environment. As part of the safety assurance function, the analysis and assessment functions must alert the organization to significant changes in the operating environment, possibly indicating a need for system change to maintain effective risk control. When this occurs, the results of the assessment start the safety risk management process, as depicted in Figure 3.

e. Safety Promotion: Supporting the Culture. An organizational safety effort cannot succeed by mandate or strictly through a mechanistic implementation of policy. As in the case of attitudes where individual people are concerned, organizational cultures set the tone that predisposes the organization's behavior. An organization's culture consists of the values, beliefs, mission, goals, and sense of responsibility held by the organization's members. The culture fills in the blank spaces in the organization's policies, procedures, and processes and provides a sense of purpose to safety efforts.

(1) Safety Cultures. Cultures consist of psychological (how people think and feel), behavioral (how people and groups act and perform) and structural (the programs, procedures, and organization of the enterprise) elements. Many of the processes specified in the policy, risk management, and assurance components of the SMS provide the framework for the structural

element. However, the organization must also set in place processes that allow for communication among employees and with the organization's management. The aviation maintenance organization must make every effort to communicate its goals and objectives, as well as the current status of the organization's activities and significant events. Likewise, the organization must supply a means of upward communication in an environment of openness.

(2) Communication: A Two Way Street. Dr. James Reason, among other current organizational system safety theorists, stresses the need for a "reporting culture" as an important aspect of safety culture. The organization must do what it can to cultivate the willingness of its members to contribute to the organization's knowledge base. Dr. Reason further stresses the need for a "just culture," where employees have the confidence that, while they will be held accountable for their actions, the organization will treat them fairly.¹⁷ The standard specifies that the aviation maintenance organization must provide for a means of employee communication that allows for timely submission of reports on safety deficiencies without fear of reprisal. Many certificated operators already have invested in ASAP. ASAP is a collaborative, reporting, analysis, and problem solving effort among the FAA, operators, and employee unions. This program is another example of a voluntary program that could be integrated into the SMS, having a strong potential to contribute to the safety assurance and safety promotion.

(3) Organizational Learning. Another of Dr. Reason's principles of organizational safety culture is that of a "learning culture."¹⁸ The information in reports, audits, investigation, and other data sources does no good if the organization does not learn from it. The standard also requires a means of analysis of this information and a linkage to the safety assurance process. The standard requires an analysis process, a preventive/corrective action process, and a path to the safety risk management process for the development of new safety controls, as environments change and new hazards are identified. It further requires that the organization provide training and information about risk controls and lessons learned.

9. CONTACT. For additional information or suggestions, please contact AFS-800 at (202) 267-8212, or AFS-900 at (703) 661-0526.

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¹⁷ Reason. Managing the Risks of Organizational Accidents.

¹⁸ Ibid.

APPENDIX 1. AVIATION MAINTENANCE ORGANIZATION SAFETY MANAGEMENT SYSTEM (SMS-P) STANDARD: FUNCTIONAL REQUIREMENTS

PURPOSE OF THIS APPENDIX. To provide a uniform standard for SMS development by aviation maintenance organizations.

1. Scope and Applicability

A) This Standard describes the requirements for an aviation maintenance organization's Safety Management System (SMS-P) in the air transportation system.

1) This standard is intended to address aviation safety related operational and support processes and activities rather than occupational safety, environmental protection, or customer service quality.

2) The requirements of this standard apply to Safety Management Systems developed and used by organizations that provide maintenance and inspection products and/or services in the air transportation system.

3) Maintenance organizations are responsible for the safety of services or products contracted to or purchased from other organizations.

B) This document establishes the minimum acceptable requirements; oversight entities can establish more stringent requirements.

2. References

This Standard is in accordance with the following documents:

- Annex 6 to the Convention on International Civil Aviation, *Operation of Aircraft*
- International Civil Aviation Organization (ICAO) Document 9859, *ICAO Safety Management Manual*
- ICAO Document 9734, *Safety Oversight Manual*

3. Definitions

Accident – an unplanned event or series of events that results in death, injury, occupational illness, damage to or loss of equipment or property, or damage to the environment.

Analysis – the process of identifying a question or issue to be addressed, modeling the issue, investigating model results, interpreting the results, and possibly making a recommendation. Analysis typically involves using scientific or mathematical methods for evaluation.

Assessment – process of measuring or judging the value or level of something.

Audit – scheduled, formal reviews and verifications to evaluate compliance with policy, standards, and/or contractual requirements. The starting point for an audit is the management and operations of the organization, and it moves outward to the organization's activities and products/services.

Internal audit – an audit conducted by, or on behalf of, the organization being audited.

External audit – an audit conducted by an entity outside of the organization being audited.

Aviation system – the functional operation/production system used by the service provider to produce the product/service (see Figure 1).

Complete – nothing has been omitted and the attributes stated are essential and appropriate to the level of detail.

Continuous monitoring – uninterrupted watchfulness over the system.

Corrective action – action to eliminate or mitigate the cause or reduce the effects of a detected nonconformity or other undesirable situation.

Correct – accurately reflects the item with an absence of ambiguity or error in its attributes.

Documentation – information or meaningful data and its supporting medium (e.g., paper, electronic, etc.). In this context it is distinct from records because it is the written description of policies, processes, procedures, objectives, requirements, authorities, responsibilities, or work instructions.

Evaluation – a functionally independent review of company policies, procedures, and systems. If accomplished by the company itself, the evaluation should be done by an element of the company other than the one performing the function being evaluated. The evaluation process builds on the concepts of auditing and inspection. An evaluation is an anticipatory process, and is designed to identify and correct potential findings before they occur. An evaluation is synonymous with the term systems audit.

Hazard – any existing or potential condition that can lead to injury, illness, or death to people; damage to or loss of a system, equipment, or property; or damage to the environment. A hazard is a condition that is a prerequisite to an accident or incident.

Incident – a near miss episode with minor consequences that could have resulted in greater loss. An unplanned event that could have resulted in an accident, or did result in minor damage, and indicates the existence of, though may not define, a hazard or hazardous condition.

Lessons learned – knowledge or understanding gained by experience, which may be positive, such as a successful test or mission, or negative, such as a mishap or failure. Lessons learned should be developed from information obtained from within, as well as outside of, the organization and/or industry.

Likelihood – the estimated probability or frequency, in quantitative or qualitative terms, of an occurrence related to the hazard.

Line management – management structure that operates the aviation system.

Nonconformity – non fulfillment of a requirement (ref. ISO 9000). This includes but is not limited to noncompliance with Federal regulations. It also includes company requirements, requirements of operator developed risk controls or operator specified policies and procedures.

Operational life cycle – period of time spanning from implementation of a product/service until it is no longer in use.

Oversight – a function that ensures the effective promulgation and implementation of the safety-related standards, requirements, regulations, and associated procedures. Safety oversight also ensures that the acceptable level of safety risk is not exceeded in the air transportation system. Safety oversight in the context of the safety management system will be conducted via oversight's safety management system (SMS-O).

Preventive action – action to eliminate or mitigate the cause or reduce the effects of a potential nonconformity or other undesirable situation.

Procedure – specified way to carry out an activity or a process.

Process – set of interrelated or interacting activities which transforms inputs into outputs.

Product/service – anything that might satisfy a want or need, which is offered in, or can be purchased in, the air transportation system. In this context, administrative or licensing fees paid to the government do not constitute a purchase.

Product/service provider – any entity that offers or sells a product/service to satisfy a want or need in the air transportation system. In this context, administrative or licensing fees paid to the government do not constitute a purchase. Examples of product/service providers include: aircraft and aircraft parts manufacturers; aircraft operators; maintainers of aircraft, avionics, and air traffic control equipment; educators in the air transportation system; etc. (Note: any entity that is a direct consumer of air navigation services and or operates in the U.S. airspace is included in this classification; examples include: general aviation, military aviation, and public use aircraft operators.)

Records – evidence of results achieved or activities performed. In this context it is distinct from documentation because records are the documentation of SMS outputs.

Residual safety risk – the remaining safety risk that exists after all control techniques have been implemented or exhausted, and all controls have been verified. Only verified controls can be used for the assessment of residual safety risk.

Risk – The composite of predicted severity and likelihood of the potential effect of a hazard in the worst credible system state.

Risk Control – refers to steps taken to eliminate hazards or to mitigate their effects by reducing severity and/or likelihood of risk associated with those hazards.

Safety assurance – SMS process management functions that systematically provide confidence that organizational products/services meet or exceed safety requirements.

Safety culture – the product of individual and group values, attitudes, competencies, and patterns of behavior that determine the commitment to, and the style and proficiency of, the organization's management of safety. Organizations with a positive safety culture are characterized by communications founded on mutual trust, by shared perceptions of the importance of safety, and by confidence in the efficacy of preventive measures.

Safety Management System (SMS) – the formal, top-down business-like approach to managing safety risk. It includes systematic procedures, practices, and policies for the management of safety (as described in this document it includes safety risk management, safety policy, safety assurance, and safety promotion).

Product/Service Provider Safety Management System (SMS-P) – the SMS owned and operated by a product/service provider.

Oversight Safety Management System (SMS-O) – the SMS owned and operated by an oversight entity.

Safety objectives.¹⁹ – something sought or aimed for, related to safety.

NOTE 1: Safety objectives are generally based on the organization’s safety policy.

NOTE 2: Safety objectives are generally specified for relevant functions and levels in the organization.

Safety planning²⁰ – part of safety management focused on setting safety objectives and specifying necessary operational processes and related resources to fulfill the quality objectives.

Safety risk – the composite of predicted severity and likelihood of the potential effect of a hazard.

Safety risk control – anything that reduces or mitigates the safety risk of a hazard. Safety risk controls must be written in requirements language, measurable, and monitored to ensure effectiveness.

Safety risk management (SRM) – a formal process within the SMS composed of describing the system, identifying the hazards, assessing the risk, analyzing the risk, and controlling the risk. The SRM process is embedded in the processes used to provide the product/service; it is not a separate/distinct process.

Safety promotion – a combination of safety culture, training, and data sharing activities that support the implementation and operation of an SMS in an organization

Severity – the consequence or impact of a hazard in terms of degree of loss or harm.

Substitute risk – risk unintentionally created as a consequence of safety risk control(s).

System – an integrated set of constituent elements that are combined in an operational or support environment to accomplish a defined objective. These elements include people, hardware, software, firmware, information, procedures, facilities, services, and other support facets.

Top Management – (ref. ISO 9000-2000 definition 3.2.7) the person or group of people who directs and controls an organization.

¹⁹ Adapted from definition 3.2.5 in ISO 9000-2000 for “quality objectives.”

²⁰ Adapted from definition 3.2.9 in ISO 9000-2000 for “quality planning.”

4. Policy

4.1. General Requirements

A) Safety management shall be included in the complete scope of the operator's systems including:

- (1) Parts/Materials;
- (2) Resource Management (Tools & Equipment, Personnel, and Facilities);
- (3) Technical Data;
- (4) Maintenance and Inspection;
- (5) Quality Control;
- (6) Records Management;
- (7) Contract Maintenance;
- (8) Training.

B) SMS processes shall be:

- 1) documented;
- 2) monitored;
- 3) measured; and
- 4) analyzed.

C) SMS outputs shall be:

- 1) recorded;
- 2) monitored;
- 3) measured; and
- 4) analyzed.

D) The organization shall promote the growth of a positive safety culture (described in Sections 4.2 and 7.1).

4.2. Safety Policy

A) Top management shall define the organization's safety policy.

B) The safety policy shall:

- 1) include a commitment to implement an SMS;
- 2) include a commitment to continual improvement in the level of safety;
- 3) include a commitment to the management of safety risk;

- 4) include a commitment to comply with applicable regulatory requirements;
- 5) include a commitment to encourage employees to report safety issues without reprisal;
- 6) establish clear standards for acceptable behavior;
- 7) provide management guidance for setting safety objectives;
- 8) provide management guidance for reviewing safety objectives;
- 9) be documented;
- 10) be communicated to all employees and responsible parties;
- 11) be reviewed periodically to ensure it remains relevant and appropriate to the organization; and
- 12) identify responsibility of management and employees with respect to safety performance.

4.3. Quality Policy

Top management shall ensure that the organization's quality policy is consistent with the SMS.

4.4. Safety Planning

The organization shall establish and maintain a safety management plan to meet the safety objectives described in its safety policy.

4.5. Organizational Structure and Responsibilities

- A) Top management shall have the ultimate responsibility for the SMS.
- B) Top management shall provide resources essential to implement and maintain the SMS.
- C) Top management shall appoint a member of management who, irrespective of other responsibilities, shall have responsibilities and authority that includes:
 - 1) ensuring that process needed for the SMS are established, implemented and maintained
 - 2) reporting to top management on the performance of the SMS and the need for improvement, and
 - 3) ensuring the promotion of awareness of safety requirements throughout the organization.
- D) Aviation safety-related positions, responsibilities, and authorities shall be:
 - 1) defined;
 - 2) documented; and
 - 3) communicated throughout the organization.

4.6. Compliance with Legal and Other Requirements

- A) The SMS shall incorporate a means of compliance with safety-related legal and regulatory requirements.
- B) The organization shall establish and maintain a procedure to identify to current safety-related legal and regulatory requirements applicable to the SMS.

4.7. Procedures and Controls

- A) The organization shall establish and maintain procedures with measurable criteria to accomplish the objectives of the safety policy²¹.
- B) The organization shall establish and maintain process controls to ensure procedures are followed for safety-related operations and activities.

4.8. Emergency Preparedness and Response

The organization shall establish procedures to:

- 1) identify the potential for accidents and incidents;
- 2) coordinate and plan the organization's response to accidents and incidents; and
- 3) execute periodic exercises of the organization's response.

4.9. Documentation and Records Management

A) General.

The organization shall establish and maintain information, in paper or electronic form, to describe:

- 1) safety policies;
- 2) safety objectives;
- 3) SMS requirements;
- 4) safety-related procedures and processes;
- 5) responsibilities and authorities for safety-related procedures and processes;
- 6) interaction/interfaces between safety-related procedures and processes; and
- 7) SMS outputs.

B) Documentation Management.

- 1) Documentation shall be:
 - a) legible;
 - b) dated (with dates of revisions);
 - c) readily identifiable;

²¹ Measures are not expected for each procedural step. However, measures and criteria should be of sufficient depth and level of detail to ascertain and track accomplishment of objectives. Criteria and measures can be expressed in either quantitative or qualitative terms.

- d) maintained in an orderly manner; and
 - e) retained for a specified period as determined by the organization (and approved by the oversight organization).
- 2) The organization shall establish and maintain procedures for controlling all documents required by this Standard to ensure that:
- a) they can be located;
 - b) they are periodically:
 - (1) reviewed,
 - (2) revised as necessary, and
 - (3) approved for adequacy by authorized personnel;
 - c) the current versions of relevant documents are available at all locations where operations essential to the effective functioning of the SMS are performed; and
 - d) obsolete documents are promptly removed from all points of use or otherwise assured against unintended use.

C) Records Management.

- 1) For SMS records, the organization shall establish and maintain procedures for their:
- a) identification;
 - b) maintenance; and
 - c) disposition.
- 2) SMS records shall be:
- a) legible;
 - b) identifiable; and
 - c) traceable to the activity involved.
- 3) SMS records shall be maintained in such a way that they are:
- a) readily retrievable; and
 - b) protected against:
 - (1) damage,
 - (2) deterioration, or
 - (3) loss.
- 4) Record retention times shall be documented.

5. Safety Risk Management

- A) SRM shall, at a minimum, include the following processes:
- 1) system and task analysis;
 - 2) identify hazards;
 - 3) analyze safety risk;
 - 4) assess safety risk; and
 - 5) control safety risk.
- B) The SRM process shall be applied to:
- 1) initial designs of systems, organizations, and/or products;
 - 2) the development of operational procedures;
 - 3) hazards that are identified in the safety assurance functions (described in Section 6); and
 - 4) planned changes to the operational processes to identify hazards associated with those changes.
- C) The organization shall establish feedback loops between assurance functions described in Section 6 to evaluate the effectiveness of safety risk controls.
- D) The organization shall define acceptable and unacceptable levels of safety risk (or safety risk objectives).
- 1) Descriptions shall be established for:
 - a) severity levels, and
 - b) likelihood levels.
 - 2) The organization shall define levels of management that can make safety risk acceptance decisions.
 - 3) The organization shall define acceptable risk for hazards that will exist in the short-term while safety risk control/mitigation plans are developed and executed.
- E) The following shall not be implemented until the safety risk of each identified hazard is determined to be acceptable in:
- 1) new system designs;
 - 2) changes to existing system designs;
 - 3) new operations/procedures; and
 - 4) modified operations/procedures.
- F) The SRM process shall not preclude the organization from taking interim immediate action to mitigate existing safety risk.

5.1. System and Task Analysis

A) System and task descriptions shall be developed to the level of detail necessary to identify hazards.

B) System and task analyses should consider the following:

- 1) the system's interactions with other systems in the air transportation system (e.g. air carriers, manufacturers, airports, air traffic control);
- 2) the system's functions for each area listed in para 4.1 A);
- 3) employee tasks required to accomplish the functions in 5.1 B) 2);
- 4) required human factors considerations of the system (e.g. cognitive, ergonomic, environmental, occupational health and safety);
- 5) hardware components of the system;
- 6) software components of the system;
- 7) related procedures that define guidance for the operation and use of the system;
- 8) ambient environment;
- 9) maintenance environment;
- 11) contracted and purchased products and services;
- 12) the interactions between items in Section 5.1.B., 2 - 10 above; and
- 13) any assumptions made about:
 - a) the system,
 - b) system interactions, and
 - c) existing safety risk controls.

5.2. Identify Hazards

A) Hazards shall be:

- 1) identified for the entire scope of the system that is being evaluated as defined in the system description²²; and
- 2) documented.

B) Hazard information shall be:

- 1) tracked, and
- 2) managed through the entire SRM process.

²² While it is recognized that identification of every conceivable hazard is impractical, operators are expected to exercise due diligence in identifying and controlling significant and reasonably foreseeable hazards related to their operations.

5.3. Analyze Safety Risk

The safety risk analysis process shall include:

- 1) existing safety risk controls;
- 2) triggering mechanisms; and
- 3) safety risk of reasonably likely outcomes from the existence of a hazard, to include estimation of the:
 - a) likelihood; and
 - b) severity.

5.4. Assess Safety Risk

- A) Each hazard shall be assessed for its safety risk acceptability using the safety risk objectives described in Section 5D.
- B) The organization shall define levels of management that can make safety risk acceptance decisions.

5.5. Control Safety Risk

- A) Safety control/mitigation plans shall be defined for each hazard with unacceptable risk.
- B) Safety risk controls shall be:
 - 1) clearly described;
 - 2) evaluated to ensure that the requirements have been met;
 - 3) ready to be used in the operational environment for which they are intended; and
 - 4) documented.
- C) Substitute risk shall be evaluated in the creation of safety risk controls/mitigations.

6. Safety Assurance and Internal Evaluation

Figure 3 illustrates how Safety Assurance functions (described in Sections 6.2 – 6.6) are linked to the SRM process (described in Section 5).

6.1. General Requirements

The organization shall monitor heir systems and operations to:

- 1) identify new hazards;
- 2) measure the effectiveness of safety risk controls; and
- 3) ensure compliance with regulatory requirements.

6.2. System Description

The safety assurance function shall be based upon a comprehensive system description as described in Section 5.1.

6.3. Information Acquisition

The organization shall collect the data necessary to demonstrate the effectiveness of the organization's:

- 1) Operational processes; and
- 2) the SMS.

6.3.1 Continuous Monitoring

A) The organization shall monitor operational data (e.g., duty logs, crew reports, work cards, process sheets, or reports from the employee safety feedback system specified in Section 7.1.5 to:

- 1) assess conformity with safety risk controls (described in Section 5);
- 2) measure the effectiveness of safety risk controls (described in Section 5);
- 3) assess system performance; and
- 4) identify hazards.

B) The organization shall monitor products and services received from subcontractors.

6.3.2 Internal Audits by Operational Departments

A) Line management of operational departments shall ensure that regular internal audits of safety-related functions of the organization's operational processes (production system) are conducted. This obligation shall extend to any subcontractors that they may use to accomplish those functions.

B) Line management shall ensure that regular audits are conducted to:

- 1) determine conformity with safety risk controls; and
- 2) assess performance of safety risk controls.

C) Planning of the audit program shall take into account:

- 1) safety significance of the processes to be audited; and
- 2) the results of previous audits.

D) The audit program shall include:

- 1) definition of the audit:
 - a) criteria,
 - b) scope,
 - c) frequency, and
 - d) methods;
- 2) the processes used to select the auditors;
- 3) the requirement that individuals shall not audit their own work;

- 4) documented procedures, which include:
 - a) the responsibilities; and
 - b) requirements for:
 - (1) planning audits,
 - (2) conducting audits,
 - (3) reporting results, and
 - (4) maintaining records; and
- 5) audits of contractors and vendors.

6.3.3 Internal Evaluation

- A) The organization shall conduct internal evaluations of the operational processes and the SMS at planned intervals to determine that the SMS conforms to requirements.
- B) Planning of the evaluation program shall take into account:
 - 1) safety significance of processes to be audited; and
 - 2) the results of previous audits.
- C) The evaluation program shall include:
 - 1) definition of the evaluation:
 - a) criteria;
 - b) scope;
 - c) frequency; and
 - d) methods;
 - 2) the processes used to select the auditors;
 - 3) the requirement that auditors shall not audit their own work;
 - 4) documented procedures, which include:
 - a) the responsibilities, and
 - b) requirements for:
 - (1) planning audits,
 - (2) conducting audits,
 - (3) reporting results,
 - (4) and maintaining records; and
 - 5) audits of contractors and vendors.
- D) The program shall be under the direction of the management official described in Section 4.5.

E) The program shall include an evaluation of the program required described in Section 6.3.2.

F) The person or organization performing evaluations of operational departments must be functionally independent of the department being evaluated.

6.3.4 External Auditing of the SMS

A) The organization shall include the results of oversight organization audits in the analyses conducted as described in Section 6.4.

6.3.5 Investigation

A) The organization shall collect data on:

- 1) incidents, and
- 2) accidents.

B) The organization shall establish procedures to:

- 1) investigate accidents;
- 2) investigate incidents; and
- 3) investigate instances of potential regulatory non-compliance.

6.3.6 Employee Reporting and Feedback System.

A) The organization shall establish and maintain a confidential employee safety reporting and feedback system as in Section 7.1.5).

B) Employees shall be encouraged to use the safety reporting and feedback system without reprisal as in Section 4.2 B) 5).

C) Data from the safety reporting and feedback system shall be monitored to identify emerging hazards.

D) Data collected in the safety reporting and feedback system shall be included in analyses described in Section 6.4.

6.4. Analysis of Data

A) The organization shall analyze data the data described in Section 6.3 to demonstrate the effectiveness of:

- 1) risk controls in the organization's operational processes, and
- 2) the SMS.

B) Through data analysis, the organization shall evaluate where improvements can be made to the organization's:

- 1) operational processes, and
- 2) SMS.

6.5. System Assessment

- A) The organization shall assess the performance of:
 - 1) safety-related functions of operational processes against their requirements, and
 - 2) the SMS against its requirements.
- B) System assessments shall result in a finding of:
 - 1) conformity with existing safety risk control(s)/ SMS requirement(s) (including regulatory requirements);
 - 2) nonconformity with existing safety risk control(s)/ SMS requirement(s) (including regulatory requirements); and
 - 3) new hazard(s) found.
- C) The SRM process will be utilized if the assessment indicates:
 - 1) the identification of new hazards; or
 - 2) the need for system changes.
- D) The organization shall maintain records of assessments in accordance with the requirements of Section 4.9.

6.6. Preventive/Corrective Action

- A) The organization shall develop, prioritize, and implement, as appropriate:
 - 1) corrective actions for identified nonconformities with risk controls; and
 - 2) preventive actions for identified potential nonconformities with risk controls actions.
- B) Safety lessons learned shall be considered in the development of:
 - 1) corrective actions; and
 - 2) preventive actions.
- C) The organization shall take necessary corrective action based on the findings of investigations.
- D) The organization shall prioritize and implement corrective action(s) in a timely manner.
- E) The organization shall prioritize and implement preventive action(s) in a timely manner.
- F) Records shall be kept of the disposition and status of corrective and preventive actions per established record retention policy.

6.7. Management Reviews

- A) Top management will conduct regular reviews of the SMS, including:
 - 1) the outputs of SRM (Section 5);
 - 2) the outputs of safety assurance (Section 6); and
 - 3) lessons learned (Section 7.5).

- B) Management reviews shall include assessing the need for changes to the organization's:
- 1) operational processes, and
 - 2) SMS.

6.8 Continual Improvement

The organization shall continuously improve the effectiveness of the SMS and of safety risk controls through the use of the safety and quality policies, objectives, audit and evaluation results, analysis of data, corrective and preventive actions, and management reviews.

7. Safety Promotion

7.1. Safety Culture

Top management shall promote the growth of a positive safety culture through:

- 1) publication of senior management's stated commitment to safety to all employees;
- 2) visible demonstration of their commitment to the SMS;
- 3) communication of the safety responsibilities for the organization's personnel;
- 4) clear and regular communication of safety policy, goals, objectives, standards, and performance to all employees of the organization
- 5) an effective employee safety feedback system that provides confidentiality as is necessary;
- 6) use of a safety information system that provides an accessible efficient means to retrieve information; and
- 7) allocation of resources essential to implement and maintain the SMS.

7.2. Communication and Awareness

- A) The organization shall communicate outputs of the SMS to its employees, as appropriate.
- B) The organization shall provide access to the outputs of the SMS to its oversight organization, in accordance with established agreements and disclosure programs.

7.3. Personnel Requirements (Competence)

- A) The organization shall document competency requirements for those positions identified in Section 4.5.D).
- B) The organization shall ensure that those individuals in the positions identified in 4.5.D) meet those competency requirements.

7.4. Training

Training shall be developed for those individuals in the positions identified in 4.5.D).

- 1) Training shall include:
 - a) initial training; and
 - b) recurrent training.
- 2) Employees shall receive training commensurate with their:
 - a) Level of responsibility; and
 - b) impact on the safety of the organization's product or service.
- 3) To ensure training currency, it shall be periodically:
 - a) reviewed; and
 - b) updated.

7.5. Safety Lessons Learned

- A) The organization shall develop safety lessons learned.
- B) Lessons learned information shall be used to promote continuous improvement safety.
- C) The organization shall communicate information on safety lessons learned.

APPENDIX 2. COMPARISON OF SMS-P STANDARD WITH OTHER STANDARDS**1. PURPOSE OF THIS APPENDIX.**

a. The table below is provided to assist those organizations developing and implementing an SMS. It provides a link between existing standards and this standard. It includes links to the following:

(1) Quality Management Systems via International Organization for Standardization (ISO) 9001:2000 and the Aerospace Basic Quality System Standard (AS 9100) requirements;

(2) Environmental Management Systems via ISO 14001 requirements; and

(3) Occupational Safety and Health Management Systems via OHSAS 18001.

(NOTE: OHSAS 18001 is an Occupation Health and Safety Assessment Series for health and safety management systems, which was created through a concerted effort from a number of the world's leading national standards bodies, certification bodies, and specialist consultancies.)

b. The table is intended to assist the developer in building on existing management systems to develop the SMS and/or integrating its SMS with these existing management systems.

2. SMS-P STANDARD COMPARED WITH OTHER STANDARDS.

Content (Standards)	SMS-P Standard	ISO 9001:2000/ AS 9100	ISO 14001	OHSAS 18001
Scope and application	1	1	1	1
References (Normative)	2	2	2	2
Definitions	3	3	3	3
Management system description	4	4	4	4
General requirements (and Responsibility/Authority (ISO 9000))	4.1	4.1, 5.5	4.1	4.1
Policy (safety, environmental, quality)	4.2, 4.3	5.1, 5.3, 8.5	4.2	4.2
Planning	4.4	5.4	4.3	4.3
Requirements (hazard/risk, environmental aspects, customer requirements)	5	5.2, 7.2.1, 7.2.2	4.3.1	4.3.1
Legal and other requirements, customer focus (ISO 9000)	4.6	5.2, 7.2.1	4.3.2	4.3.2
Objectives and targets	4.2.B), 5D.	5.4.1	4.3.3	4.3.3
Programs, action planning to meet targets, continual improvement	4.1.A), 4.4, 5.5	5.4.2, 8.5.1	4.3.4	4.3.4

Content (Standards)	SMS-P Standard	ISO 9001:2000/ AS 9100	ISO 14001	OHSAS 18001
Management responsibility and organizational structure	4.5	5, 6 (Resource mgmt.)	4.4.1	4.4.1
Training	7.3, 7.4	6.2.2	4.4.2	4.4.2
Communications	6.3.6, 7.2, 7.5	5.5.3, 7.2.3	4.4.3	4.4.3
Documentation and quality manual (ISO 9000)	4.9	4.2	4.4.4	4.4.4
Document and data control	4.9	4.2.3	4.4.5	4.4.5
Operational control and product realization	4.7	7	4.4.6	4.4.6
Emergency preparedness and response, control of nonconforming product (ISO 9000)	4.8	8.3	4.4.7	4.4.7
Performance measurement and monitoring	4.1, 6.3.1, 6.4, 6.5	8	4.5	4.5
Accidents, incidents, nonconformity, corrective and preventive action	6.3.5, 6.5, 6.6	8.3, 8.5.2, 8.5.3	4.5.2	4.5.2
Auditing	6.3.3 – 6.3.5	8.2.2	4.5.4	4.5.4
Management review	6.7	5.6	4.6	4.6
Continual Improvement	6.8	8.5.1	4.3.4	4.3.4